

Article

Tuning the Selectivity of Metal Oxide Gas Sensors with Vapor Phase Deposited Ultrathin Polymer Thin Films

Stefan Schröder ¹, Nicolai Ababii ², Mihai Brînză ², Nicolae Magariu ², Lukas Zimoch ³,
Mani Teja Bodduluri ⁴, Thomas Strunskus ^{1,*}, Rainer Adelung ³, Franz Faupel ¹ and Oleg Lupan ^{1,2,3,*}

¹ Multicomponent Materials, Department of Materials Science, Faculty of Engineering, Kiel University, Kaiserstraße 2, D-24143 Kiel, Germany

² Center for Nanotechnology and Nanosensors, Department of Microelectronics and Biomedical Engineering, Technical University of Moldova, 168 Stefan cel Mare Av., MD-2004 Chisinau, Moldova

³ Functional Nanomaterials, Department of Materials Science, Faculty of Engineering, Kiel University, Kaiserstraße 2, D-24143 Kiel, Germany

⁴ Fraunhofer Institute for Silicon Technology (ISIT), Fraunhoferstraße 1, D-25524 Itzehoe, Germany

* Correspondence: ts@tf.uni-kiel.de (T.S.); ollu@tf.uni-kiel.de (O.L.)

Abstract: Metal oxide gas sensors are of great interest for applications ranging from lambda sensors to early hazard detection in explosive media and leakage detection due to their superior properties with regard to sensitivity and lifetime, as well as their low cost and portability. However, the influence of ambient gases on the gas response, energy consumption and selectivity still needs to be improved and they are thus the subject of intensive research. In this work, a simple approach is presented to modify and increase the selectivity of gas sensing structures with an ultrathin polymer thin film. The different gas sensing surfaces, CuO, Al₂O₃/CuO and TiO₂ are coated with a conformal < 30 nm Poly(1,3,5,7-tetramethyl-tetravinyl cyclotetrasiloxane) (PV4D4) thin film via solvent-free initiated chemical vapor deposition (iCVD). The obtained structures demonstrate a change in selectivity from ethanol vapor to 2-propanol vapor and an increase in selectivity compared to other vapors of volatile organic compounds. In the case of TiO₂ structures coated with a PV4D4 thin film, the increase in selectivity to 2-propanol vapors is observed even at relatively low operating temperatures, starting from >200 °C. The present study demonstrates possibilities for improving the properties of metal oxide gas sensors, which is very important in applications in fields such as medicine, security and food safety.

Keywords: gas sensors; PV4D4 polymer; thin films; hybrid materials; 2-propanol; selectivity; initiated chemical vapor deposition



Citation: Schröder, S.; Ababii, N.; Brînză, M.; Magariu, N.; Zimoch, L.; Bodduluri, M.T.; Strunskus, T.; Adelung, R.; Faupel, F.; Lupan, O. Tuning the Selectivity of Metal Oxide Gas Sensors with Vapor Phase Deposited Ultrathin Polymer Thin Films. *Polymers* **2023**, *15*, 524. <https://doi.org/10.3390/polym15030524>

Academic Editors: Lisa

Rita Magnaghi, Raffaella Biesuz and Alessandra Bonanni

Received: 8 December 2022

Revised: 10 January 2023

Accepted: 15 January 2023

Published: 19 January 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

Metal oxide gas sensors are developing very rapidly and extensively, due to their use in different fields, ranging from natural sciences to nanobiomedicine, space innovations, the oil and food industries and the automotive industry [1,2]. The reasons are their superior properties such as response and selectivity to different gases and volatile organic compounds (VOCs) [3–6], portability and selective sensitivity adjustment combined with ultra-low power consumption [7,8] and the nanoscale device dimensions [9,10]. However, energy consumption and gas selectivity of metal oxide gas sensors could be further improved and are thus of great interest in current research. Furthermore, the operation of this sensor type in ambient conditions, especially at high humidity levels is hindered by the moisture and environment, since overlap interference with various gas species is still a challenge for them [11,12]. Conductive polymers as emerging layers have gained increasing attention for sensor application due to their unique properties, low cost and processing procedure [13]. Beniwal et al. developed SnO₂/polypyrrole (PPy) nanocomposite by electrospinning approach for 100 ppb NH₃ sensing device structure obtaining a response of 57% [14]. PPy possesses a secondary amine group (-NH-) which interacts with NH₃ vapor

and thus increases the response. Furthermore, Zhang et al. synthesized PPy/Zn₂SnO₄ nanolayer for room temperature NH₃ gas sensor [15]. In addition, polyaniline (PANI) was found as a polymer material with potential gas sensing applications. S  aedi et al. developed ZnO/PANI nanocomposite as gas sensing films, which lower the operating temperature and increases the response of the device approximately four times compared to the original ZnO thin film device when exposed to methanol vapor [16]. Another recently investigated approach is based on the modification of conducting polymers by involving metal nanoparticles, nano-metal oxides, and carbon nanomaterials to improve the response/sensitivity, stability and reproducibility of the overall sensor characteristics [17]. Modern developments in synthesis approaches have facilitated the fabrication of various types of polymer sensors for a wide range of applications, starting from bioengineering/biomedical, smart clothes and energy harvesting up to modern robotics, etc [18]. We recently demonstrated the improved performance of CuO/Cu₂O/ZnO:Fe gas sensing heterostructures covered with ultrathin 25 nm hydrophobic cyclotrisiloxane-based polymer thin films in high humidity environments [19]. The deposition of these tailored thin films was enabled by solvent-free initiated chemical vapor deposition (iCVD) using 1,3,5-trimethyl-trivinyl cyclotrisiloxane (V3D3) monomer combined with perfluorobutanesulfonyl fluoride (PFBSF) initiator. This polymer thin film provides a hydrophobic coating and is in addition stable at high operating temperatures required for the metal oxide gas sensing demonstrated for several measurement cycles and humidity-independent sensor structure. Another benefit associated with the additional ultrathin polymer V3D3 coating is a change in sensor selectivity towards hydrogen gas [19].

In this study, we investigate whether we can further tune/control the selectivity of gas sensors by replacing the V3D3 monomer with 1,3,5,7-tetramethyl-tetravinyl cyclotetrasiloxane (V4D4) monomer in the iCVD process. PV4D4 was chosen because it has similar hydrophobic properties as PV3D3 but a larger ring structure, which could shift the specific selectivity to larger molecules such as 2-propanol. Three different gas sensing structures, copper oxide (CuO), aluminum oxide/copper oxide heterostructures (Al₂O₃/CuO) and titanium dioxide (TiO₂), are each coated with a nanoscale PV4D4 thin film via iCVD. The responses to n-butanol, 2-propanol, ethanol and acetone are measured and compared to the respective responses of uncoated structures without PV4D4 thin films. The iCVD process is a solvent-free polymer thin film deposition process from the vapor phase [20,21]. The underlying reaction is a free radical polymerization at a substrate cooled to room temperature. Due to its CVD-typical growth characteristics, it can be easily scaled up and applied to coat complex geometries such as porous substrates or gas sensing structures as described in this study. For the deposition initiator and monomer vapors are introduced to a hot filament reactor. After the filaments are heated, the initiator is decomposed into free radicals, which start polymerization with the monomers adsorbed at the cooled substrate stage. The sizes of the cyclotetrasiloxane rings of the respective PV4D4 molecules are calculated by geometry optimization via density functional theory (DFT). It can help to explain and support the detection mechanism.

2. Materials and Methods

We investigate three different gas sensing structures, CuO, Al₂O₃/CuO and TiO₂ coated with a 25 nm PV4D4 thin film via iCVD by using a V4D4 monomer and PFBSF initiator, illustrated in Figure 1a. We test their response to various volatile organic compounds, namely n-butanol, 2-propanol, ethanol and acetone, and compare the respective sensor responses to uncoated structures without PV4D4 thin films. The structural formulas of these four vapors are shown in Figure 1b.

2.1. Sensor Fabrication

In order to obtain the sensor structures described in this study, several methods were used. The CuO structures were obtained by sputtering metallic copper under vacuum conditions onto glass substrates at 25   C using a customized RF-magnetron system. Then,

the structures were heat treated under normal atmospheric conditions according to a previous work [22]. For the $\text{Al}_2\text{O}_3/\text{CuO}$ structures, a combination of two methods was used. The CuO films were obtained by the synthesis of chemical solutions (SCS approach) on a glass substrate [23,24] followed by a heat treatment in different regimes. Subsequently, an ultrathin film of Al_2O_3 was deposited by atomic layer deposition (ALD) at a deposition temperature of 75 °C. In the end, the samples were annealed according to the processes described in a previous work [25]. The TiO_2 structures were, like the Al_2O_3 films, obtained by ALD on a glass or ceramic substrate. Additional details on the deposition parameters are described in a previous work [26].

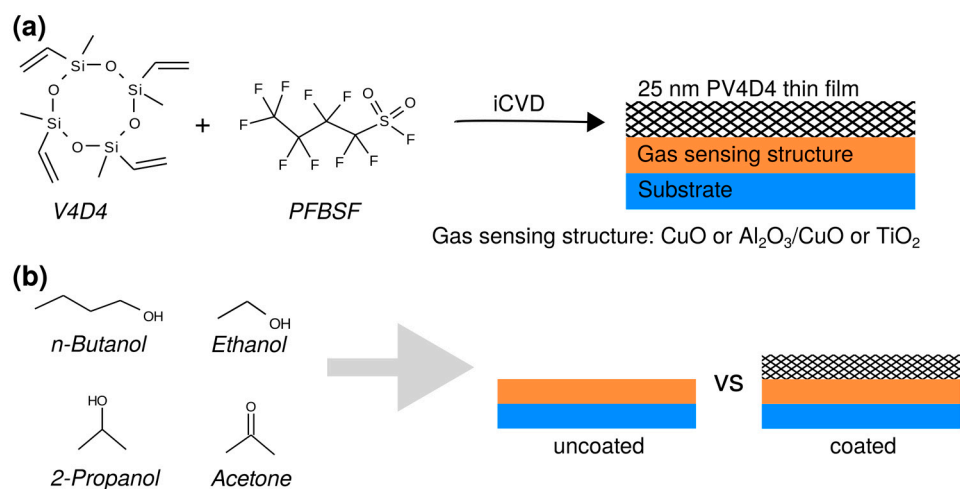


Figure 1. Schematic illustration of the study: (a) CuO, $\text{Al}_2\text{O}_3/\text{CuO}$ and TiO_2 gas sensors are each coated with a 25 nm PV4D4 thin film grown from V4D4 monomer and PFBSF initiator using the iCVD process; (b) the coated and uncoated gas sensors are then exposed to different volatile organic vapors and compared based on their individual gas responses.

After the fabrication of the three different gas sensing structures, a 25 nm PV4D4 thin film was deposited on each of the structures in a custom-made iCVD setup reported elsewhere [27–29]. A rotary vane pump (Pfeiffer Vacuum Duo 10) was used to evacuate the reactor. The monomer V4D4 (Abcr, 97%) and initiator PFBSF (Chempur, 95%) were delivered via low-flow metering valves at flow rates of 0.2 sccm and 0.1 sccm, respectively, to the reactor. The setup was handled in continuous flow mode and a process pressure of 40 Pa was maintained by a butterfly valve (VAT 615) coupled to a capacitive manometer (MKS Baratron). The reactor and all monomer and exhaust lines were heated to 110 °C to prevent monomer condensation. The substrate stage was cooled by a thermostat (Huber CC-K6) to 32 °C. A filament array consisting of NiCr wire (Goodfellow) is located 30 mm above the substrate stage and was resistively heated using 64.05 W during the deposition with a power supply.

2.2. Sample Characterization

The morphology of the CuO, $\text{Al}_2\text{O}_3/\text{CuO}$ and TiO_2 uncoated and PV4D4-coated gas sensor structures were investigated using scanning electron microscopy (SEM, Carl Zeiss). The acceleration voltage was set to 3 kV and 7 kV for PV4D4-coated and uncoated structures, respectively. The gas sensing measurements for the coated and uncoated CuO, $\text{Al}_2\text{O}_3/\text{CuO}$ and TiO_2 structures were performed in a special custom-made chamber according to a protocol reported in a previous study [30]. All samples were inserted, electrically connected and heated to the desired working temperature for 45 min before applying the test gases. In order to obtain the gas response in % scale, the formula

$$S = \frac{G_{\text{gas}} - G_{\text{air}}}{G_{\text{air}}} \times 100\% \quad (1)$$

was used [31,32]. S is the response in %, G_{gas} is the electrical conductance of the specimen in gas and G_{air} represents the conductance of the same specimen in air. FTIR measurements were performed using an FTIR spectrometer (Bruker Invenio-R). 32 scans were performed from 400 cm^{-1} to 4000 cm^{-1} with a resolution width set to 4 cm^{-1} . The measured spectra were baseline corrected using a scientific graphing program (Origin 2017). Geometry optimization of the V4D4 molecule was performed using density functional theory (DFT). For this purpose, the hybrid functional B3LYP [33–35] was applied together with the cc-pVDZ basis [36] set in the program NWChem [37].

3. Results and Discussion

3.1. Morphological Characterization

In this section, the surface morphology of the structures and heterostructures is presented. Due to the CVD-typical synthesis characteristics of iCVD complex geometries, such as the gas sensing structures in this study, can typically be homogeneously coated. Figure 2a–d shows the SEM images of the uncoated CuO surface structure compared to a CuO structure coated with a 25 nm PV4D4 thin film. Figure 2a,b reveals that the CuO film consists of penetrating nanogranules that completely cover the glass substrate. After the deposition of the nanometric PV4D4 thin film (Figure 2c,d), a smoothing of the nanogranules can be observed due to uniform polymer deposition. In Figure 2e–j, the SEM images of the second type of gas sensor, $\text{Al}_2\text{O}_3/\text{CuO}$, investigated in this study are shown. The SEM images show the structure of uncoated (Figure 2e–g) and PV4D4-coated structures (Figure 2h–j) at different magnifications. After deposition of the PV4D4 coating, a smoothening of the surface can again be observed, which indicates that the polymer was deposited conformally on the entire surface of the structure. Figure 2k–m shows SEM images of the third type of gas sensing structure, TiO_2 . The thickness of the TiO_2 in the SEM-investigated samples is 30 nm. Different magnifications of the PV4D4-coated TiO_2 are shown. The structure covers the glass substrate completely and continuously (Figure 2k). Figure 2k,l reveals that the homogeneous granular surface and the grains correspond to small aggregates of nano- and microcrystallites. For comparison, Figure A1 in the appendix shows the SEM image of the TiO_2 structure without the PV4D4 thin film.

3.2. Chemical Characterization

For the chemical characterization of the deposited PV4D4 thin films FTIR measurements have been performed. The obtained spectra are shown in Figure 3a. The absence of vinyl groups in the spectrum indicates that the deposited PV4D4 thin film has been successfully polymerized. Vinyl groups are present in the V4D4 monomer and should give rise to a band $>3000\text{ cm}^{-1}$ for the C-H stretch at a vinyl group [38]. Furthermore, the clearly visible band at 1057 cm^{-1} reveals, that the cyclotetrasiloxane ring was preserved during the polymerization [39]. The ring structure was not decomposed during the deposition and shows full functionality. In order to obtain information on the size of the cyclotetrasiloxane ring geometry optimizations of the respective molecule are performed using density functional theory (DFT) on the B3LYP/cc-pVDZ level. Two situations are investigated to estimate the maximum and minimum diameter of the ring. The first calculation is performed at an isolated D4 molecule, shown in Figure 3b, and the second at a V4D4 molecule, which is bonded at each site only to one other V4D4 molecule (Figure 3c). For the isolated octamethylcyclotetrasiloxane (D4) molecule, the smallest distance is found to be 0.369 nm across the two opposite oxygen atoms. The embedded molecule represents the smallest situation resulting from free radical polymerization, which is the underlying reaction in iCVD [40,41]. The smallest diameter in the embedded cyclotetrasiloxane ring is 0.333 nm measured between the two opposite oxygen atoms. As each molecule of the four investigated vapors is larger than the diameter of the cyclotetrasiloxane ring, it can be assumed that the transport of the vapor molecules through the PV4D4 film to the sensor surface might take place only via the remaining free volume of the polymer and not through

the cyclotetrasiloxane rings. However, the more open structure of PV4D4 compared to PV3D3 should also give rise to more available free volume.

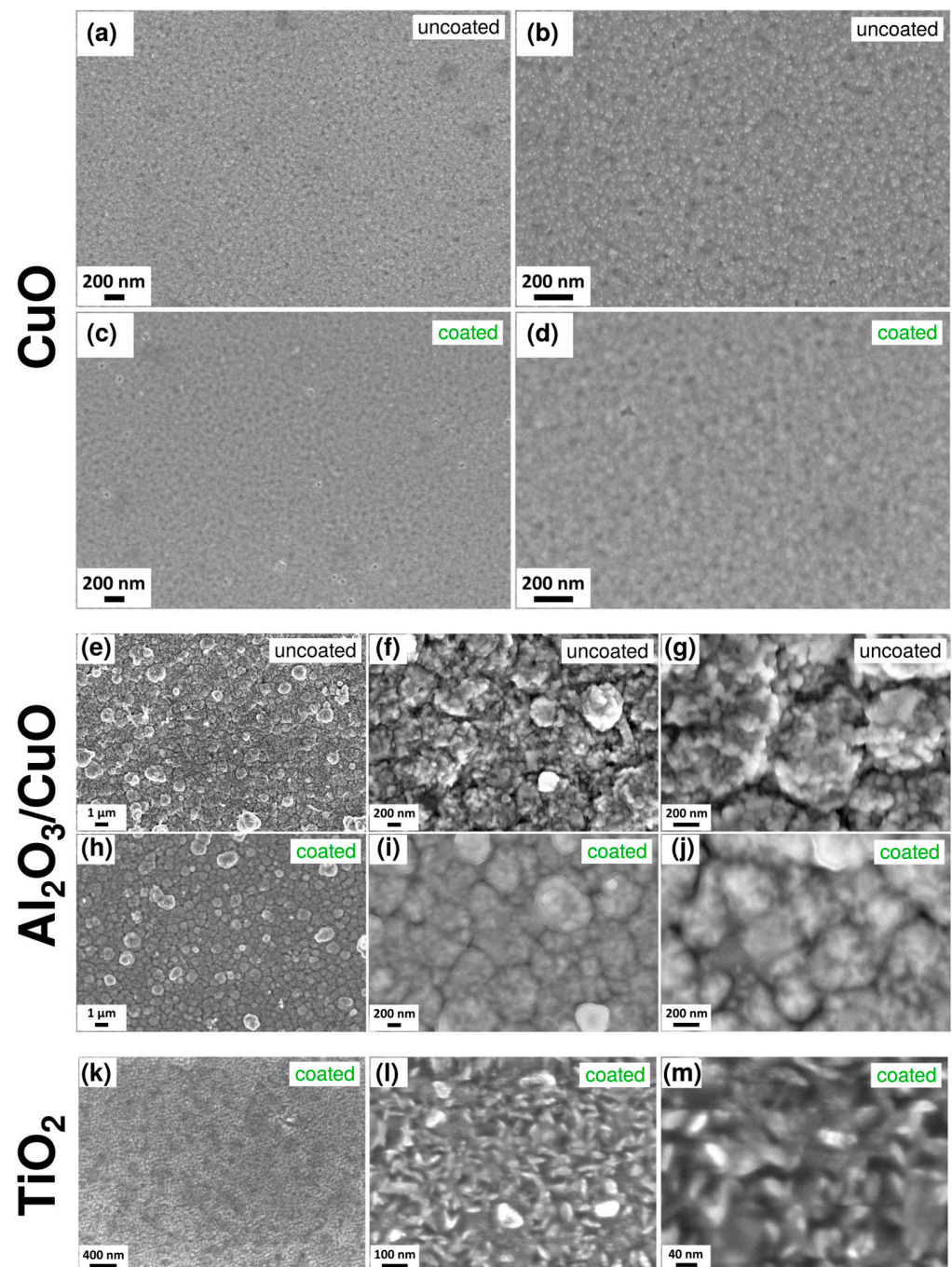


Figure 2. SEM images of the morphologies of the three different gas sensor structures investigated in this study. Uncoated CuO structure grown by sputtering at: (a) low magnification and (b) high magnification. SEM images of the CuO structure grown by sputtering then covered with PV4D4 thin film at (c) low magnification and (d) high magnification. Uncoated $\text{Al}_2\text{O}_3/\text{CuO}$ obtained by ALD/SCS approaches and measured at magnification (e) $1\ \mu\text{m}$; (f) and (g) $200\ \text{nm}$ scale bar. SEM images of the $\text{Al}_2\text{O}_3/\text{CuO}$ by ALD/SCS covered on top with PV4D4 thin film at (h) $1\ \mu\text{m}$; (i) and (j) $200\ \text{nm}$ scale bar. TiO_2 structures with a thickness of $30\ \text{nm}$ and a $25\ \text{nm}$ PV4D4 thin film on top measured at (k) low magnification; (l) medium magnification; and (m) high magnification by SEM.

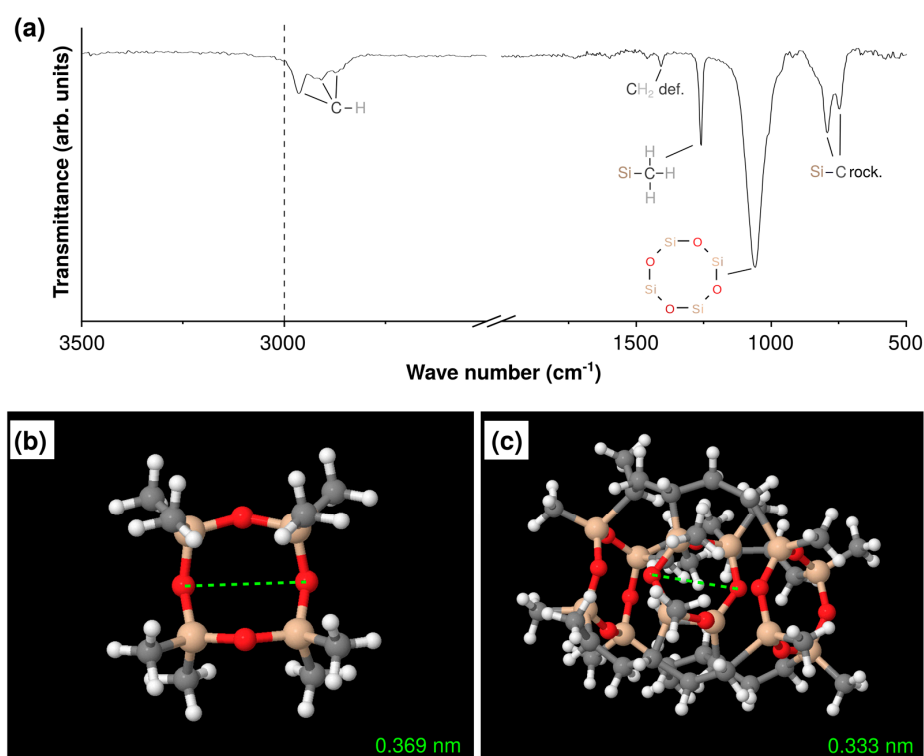


Figure 3. Chemical characterization and theoretical estimation of PV4D4 ring structures. (a) The infrared bands measured for the deposited PV4D4 thin films via FTIR show preserved functionality of all functional groups as well as successful polymerization; (b) isolated D4 molecule geometry optimized using DFT on the B3LYP/6-31G* level; and (c) embedded V4D4 molecule connected at all sites only to one other V4D4 molecule geometry optimized via DFT.

3.3. Gas Sensing Properties

In this section, the gas sensing properties of the three different structure types are described and the performance change attributed to the additional PV4D4 thin film is demonstrated. Additional electrical resistance measurements of all PV4D4/metal oxide gas sensing structures can be found in Figure A2 in Appendix A. Figure 4a shows the gas response of an uncoated CuO structure, grown by sputtering, for n-butanol, 2-propanol, ethanol and acetone with a concentration of 100 ppm versus working temperature. The measurement shows that at operating temperatures between 250 °C and 350 °C, the sensing structure responds to all vapors. The selectivity for ethanol vapors predominates, which is in accordance with the data from the literature [23,42]. The highest response to ethanol vapor has a value of ~100% at an operating temperature of 300 °C. The gas response of the CuO sensor coated with the PV4D4 thin film, presented in Figure 4b, shows a slightly different behavior. The coated structures were also exposed to n-butanol, 2-propanol, ethanol and acetone vapor with a concentration of 100 ppm and measured at different working temperatures. The measurement shows that the polymer deposited on top of the metal oxide sensor influences the gas response in a way that the selectivity changes to 2-propanol vapor with an optimum operating temperature of 300 °C. The responses to 2-propanol vapor are ~3.6%, ~46%, ~64% and ~57% at operating temperatures of 200 °C, 250 °C, 300 °C and 350 °C, respectively. Figure 4c shows the dynamic responses of the PV4D4-coated CuO structures to 100 ppm of 2-propanol. The measurement shows again an optimum operating temperature of 300 °C and all pulses return to their initial value after stopping the test gas, which indicates improved sensor performances of the developed structures.

The response/recovery times (defined as the necessary time to reach 90% of the full response value) were determined from the dynamic response measurement (Figure 4c). The values are presented in Table 1.

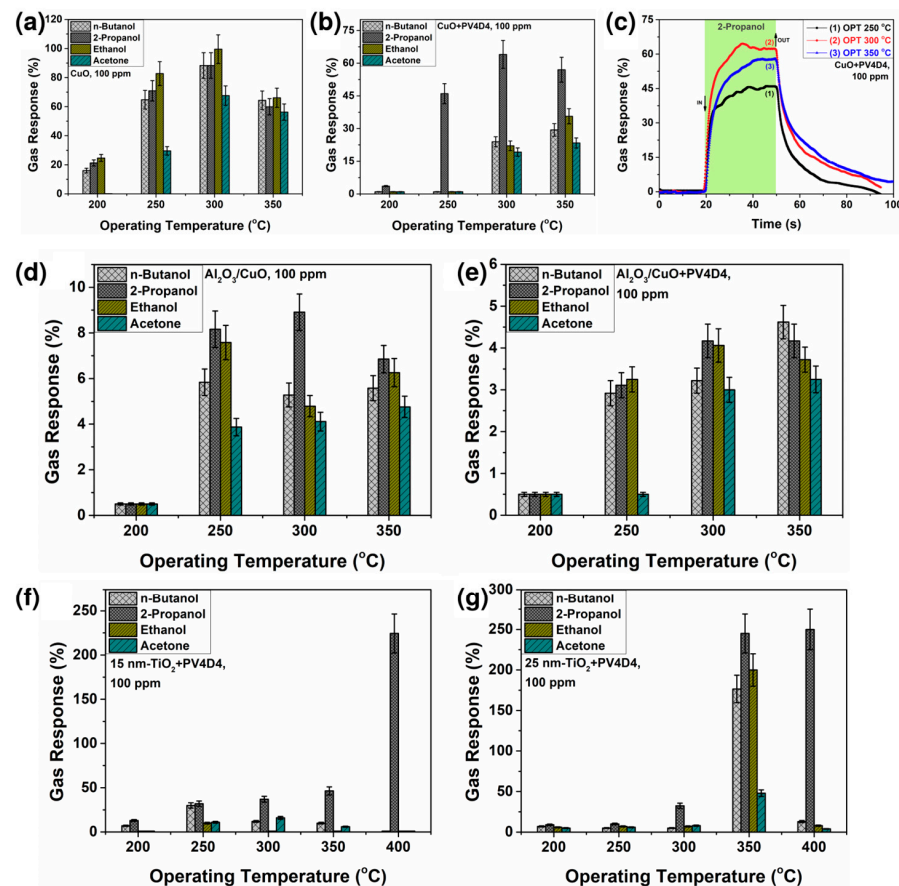


Figure 4. Gas response versus operating temperature for the (a) uncoated CuO structures, grown by sputtering; and (b) CuO structures, grown by sputtering and then coated with PV4D4 thin film. (c) Dynamic responses to 100 ppm of 2-propanol for the CuO structures with PV4D4 thin film. Gas response versus operating temperature for the (d) uncoated $\text{Al}_2\text{O}_3/\text{CuO}$ structures, grown by ALD/SCS; and (e) $\text{Al}_2\text{O}_3/\text{CuO}$ structures, grown by ALD/SCS, then coated with PV4D4 thin film on top. Gas response versus operating temperature for the TiO_2 structures, grown by ALD, then coated with PV4D4 thin film. The investigated TiO_2 structures are (f) 15 nm and (g) 25 nm thick.

Table 1. Response and recovery times of CuO structures with PV4D4 coating to 2-propanol vapor.

Operating Temperature (°C)	Response Time (s)	Recovery Time (s)
250	8.6	19.6
300	9.5	35
350	11.4	40

The gas response measurements for the second gas sensing structures, $\text{Al}_2\text{O}_3/\text{CuO}$, grown by ALD/SCS approaches, then coated with PV4D4 thin film on top are shown in Figure 4d,e. Figure 4d shows the response of the uncoated $\text{Al}_2\text{O}_3/\text{CuO}$ structures to n-butanol, 2-propanol, ethanol and acetone vapor with a concentration of 100 ppm versus operating temperature. The structure responds to all vapors at working temperatures between 250 °C and 350 °C. The selectivity to 2-propanol vapor predominates. The 2-propanol response at the working temperatures of 250 °C, 300 °C and 350 °C have values of ~8%, ~8.9% and ~6.8%, respectively. Figure 4e results indicate that the additional PV4D4 coating shows here no significant influence on the responses to the vapors.

The third type of gas sensing structure investigated in this study are 15 nm and 25 nm TiO_2 structures, grown by ALD, then coated with an additional PV4D4 thin film. Figure 4f shows the gas response of the TiO_2 structures of 15 nm thickness coated with PV4D4 to n-butanol, 2-propanol, ethanol and acetone vapor with a concentration of 100 ppm versus

working temperature. The measurement reveals that these structures are more selective to 2-propanol vapor at all working temperatures. At an operating temperature of 400 °C, the highest response with a value of 225% is obtained for such devices. TiO₂ structures with a slightly larger thickness of 25 nm coated with PV4D4 show similar behavior, as shown in Figure 4g. Again, the response to n-butanol, 2-propanol, ethanol and acetone with a concentration of 100 ppm is investigated at different operating temperatures. The coated structures of the third type are selective for 2-propanol at all operating temperatures. It can also be observed that an increase in structure thickness results in the highest responses at working temperatures of 350 °C and 400 °C. The respective values are 245% and 250%. PV4D4 has a larger ring structure compared to PV3D3 used in our previous study [19]. PV4D4 seems to shift the specific selectivity to larger molecules such as 2-propanol. TiO₂, coated with a 25 nm PV4D4 thin film via iCVD shows a clear performance for 2-propanol and indicates that the coverage with an additional polymer thin film can help to control the sensitivity and selectivity of metal oxide gas sensors.

To highlight the novelty of our work in comparison to previous works we provide a summary in Table 2. It shows a comparison of the sensors based on reported conducting polymer/metal oxide hybrids and the sensors based on the dielectric iCVD PV4D4/metal oxide hybrids developed and studied in this work.

Table 2. Comparison of sensors based on conducting polymer/metal oxide hybrids and gas sensors based on the dielectric iCVD PV4D4/metal oxide hybrids studied in this work.

Sensor Material	Polymer	Analyte	Response	Working Temp (°C)
SnO ₂ [14]	(PPy) Polypyrrole	NH ₃	57% (0.1 ppm)	RT
ZnO [43]	PT nanofibers	NO	22.8% (308 ppm)	RT
MnO ₂ [44]	(PPy) Polypyrrole	NH ₃	46.44 (5 ppm)	RT
ZnO [16]	(PANi) Polyaniline	Methanol	19.2 (100 ppm)	60
Fe ₂ O ₃ [45]	(PANi) Polyaniline	NH ₃	3.79 (100 ppm)	RT
WO ₃ [46]	Polythiophene	H ₂ S	13 (100 ppm)	70
Boron nitride-Pt nanoparticles [47]	(PANi) Polyaniline	Glucose	19.2 mAM ⁻¹ cm ⁻²	60
TiO ₂ nanotube-Au nanoparticles [48]	(PANi) Polyaniline	Lactate	0.0401 μAM ⁻¹ cm ⁻²	
ZnO [49]	(PPy) Polypyrrole	Xanthine	N.A.	35
Cu _x O [50]	(PPy) Polypyrrole	Glucose	232.22 μAM ⁻¹ cm ⁻²	RT
Fe ₃ O ₄ [51]	(PPy) Polypyrrole	Glucose	-	RT
TiO ₂ -GO _x [52]	(PANi) Polyaniline	Glucose	6.31 μAM ⁻¹ cm ⁻²	
Graphene [53]	(PEDOT) 3, 4-ethylenedioxythiophene	Ascorbic acid	-	RT
Graphene [54]	(PEDOT) 3, 4-ethylenedioxythiophene	Dopamine	-	RT
CuO (this work)	PV4D4	2-propanol	70%(100 ppm)	300
Al ₂ O ₃ /CuO (this work)	PV4D4	n-butanol	4.5%(100 ppm)	350
TiO ₂ (this work)	PV4D4	2-propanol	225%(100 ppm)	400
TiO ₂ (this work)	PV4D4	2-propanol	251%(100 ppm)	350

4. Conclusions

In this work, we have reported on the surface modification of CuO, Al₂O₃/CuO and TiO₂ gas sensing structures covered on top with a PV4D4 polymer nanoscale thin film deposited via solvent-free initiated chemical vapor deposition. FTIR measurements have been performed for the chemical characterization of the deposited PV4D4 thin films. The absence of vinyl groups in the spectrum indicated that these layers have been successfully polymerized and the ring structure was not decomposed during the deposition showing complete functionality. The size of the cyclotetrasiloxane ring geometry optimizations of the respective molecule was performed using DFT on the B3LYP/cc-pVDZ level. The embedded molecule showed the smallest distance when combined in the polymerization. The gas responses of the coated and uncoated gas sensors were tested for four volatile organic compounds, n-butanol, 2-propanol, ethanol and acetone. The presented approach enables to change the selectivity of CuO gas sensing structures from ethanol vapor to 2-propanol vapor. The highest response, ~64%, was observed at 300 °C working temperature. Al₂O₃/CuO gas sensing structures show no significant change in gas response when coated

with the additional PV4D4 thin film. In the case of PV4D4-coated TiO₂ structures with different thicknesses (15 nm and 25 nm), the selectivity for 2-propanol vapor also increases even at relatively low operating temperatures. At working temperatures of 400 °C, a gas response of 225% was obtained for PV4D4/TiO₂ structures with a TiO₂ structure thickness of 15 nm and responses of 245% and 250% were obtained at working temperatures of 350 °C and 400 °C for the respective PV4D4/TiO₂ structure with 25 nm thickness. The main observation is that PV4D4/TiO₂ coated structures are selective for 2-propanol at all operating temperatures. Geometry optimization reveals, that the transport might take place exclusively through the remaining free volume and not via the cyclotetrasiloxane rings in the polymer film. The obtained results are very promising in the field of metal oxide-based gas sensors since a simple approach can be used to change and increase the selectivity from one type of vapor to another and to protect its surface in various ambient conditions.

Author Contributions: Conceptualization, S.S., R.A., F.F. and O.L.; methodology, S.S., T.S. and O.L.; software, S.S.; validation, S.S., T.S., N.A., R.A., F.F. and O.L.; formal analysis, S.S., N.A., M.B. and N.M.; investigation, S.S., N.A., M.B., M.T.B., N.M. and O.L.; resources, S.S., L.Z., M.T.B., R.A. and O.L.; data curation, S.S., N.A., M.B., N.M. and O.L.; writing—original draft preparation, S.S., M.B., N.A., N.M. and O.L.; writing—review and editing, S.S., M.B., R.A., F.F. and O.L.; visualization, S.S., M.B., N.M. and N.A.; supervision, T.S., R.A., F.F. and O.L.; project administration, T.S., R.A., F.F. and O.L.; funding acquisition, T.S., R.A., F.F. and O.L. All authors have read and agreed to the published version of the manuscript.

Funding: We acknowledge funding within the project “SuSiBaBy”—SulfurSilicon Batteries by the EUSH and EFRE in SH (LPW-E/3.1.1/1801), German Research Foundation (DFG—Deutsche Forschungsgemeinschaft) under the Project-ID 434434223-SFB 1461, Project-ID 286471992-SFB 1261 project A2, GRK 2154 project P4 and AD 183/16-1. This work was partially supported by the Technical University of Moldova and through the ANCD-NARD Grant No. 20.80009.5007.09 at TUM.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Acknowledgments: This research was sponsored in part by the ANCD-NARD Grant No. 20.80009.5007.09 at the Technical University of Moldova. We acknowledge funding within the project “SuSiBaBy”—SulfurSilicon Batteries by the EUSH and EFRE in SH (LPW-E/3.1.1/1801), German Research Foundation (DFG—Deutsche Forschungsgemeinschaft) under the Project-ID 434434223-SFB 1461, Project-ID 286471992-SFB 1261 project A2, GRK 2154 project P4 and AD 183/16-1.

Conflicts of Interest: The authors declare no conflict of interest.

Appendix A

Additional measurements for selected samples are shown here in the appendix.

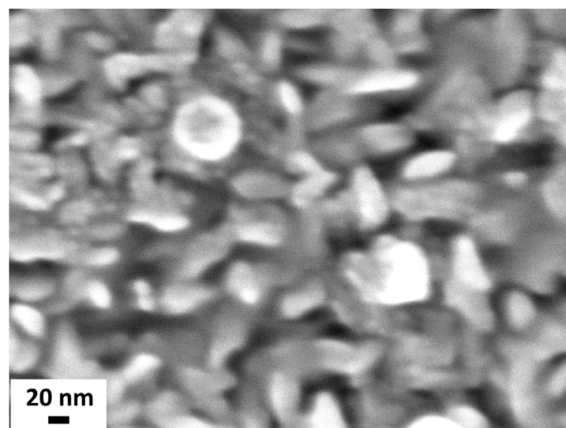


Figure A1. SEM image of the TiO₂ structure with 25 nm thickness without PV4D4 polymer thin film.

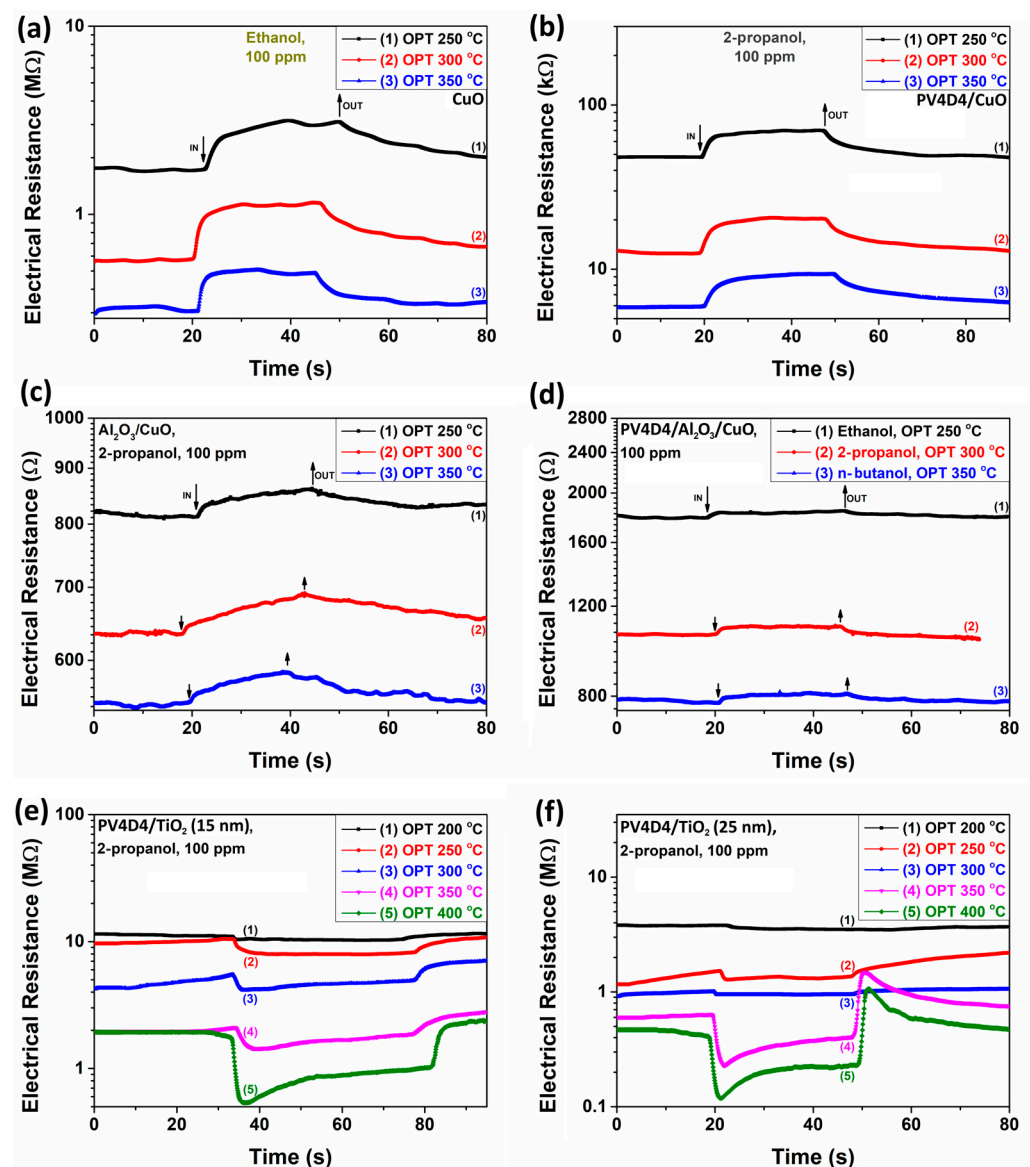


Figure A2. Electrical resistance at different operating temperature for the: (a) uncoated CuO structures to ethanol vapor; and (b) CuO structures with PV4D4 thin film to 2-propanol vapor. Electrical resistance at different operating temperature for the: (c) uncoated $\text{Al}_2\text{O}_3/\text{CuO}$ structures to 2-propanol vapor; and (d) $\text{Al}_2\text{O}_3/\text{CuO}$ structures with PV4D4 thin film to different vapor. Electrical resistance at different operating temperature for the TiO_2 structures with PV4D4 thin film to 2-propanol vapor. The investigated TiO_2 structures are: (e) 15 nm and (f) 25 nm thick.

References

- Shafique, M.; Luo, X. Nanotechnology in Transportation Vehicles: An Overview of Its Applications, Environmental, Health and Safety Concerns. *Materials* **2019**, *12*, 2493. [[CrossRef](#)] [[PubMed](#)]
- Chen, X.; Leishman, M.; Bagnall, D.; Nasiri, N. Nanostructured Gas Sensors: From Air Quality and Environmental Monitoring to Healthcare and Medical Applications. *Nanomaterials* **2021**, *11*, 1927. [[CrossRef](#)]
- Postica, V.; Reimer, T.; Lupan, O.; Lazari, E.; Ababii, N.; Shishiyanyu, S.; Railean, S.; Kaidas, V.; Kaps, S.; Benecke, W.; et al. Sensing Properties of Ultra-Thin TiO_2 Nanostructured Films Based Sensors. In *3rd International Conference on Nanotechnologies and Biomedical Engineering*; Springer: Singapore, 2016; pp. 149–152.
- Ababii, N.; Hoppe, M.; Shree, S.; Vahl, A.; Ulfa, M.; Pauporté, T.; Viana, B.; Cretu, V.; Magariu, N.; Postica, V.; et al. Effect of Noble Metal Functionalization and Film Thickness on Sensing Properties of Sprayed TiO_2 Ultra-Thin Films. *Sens. Actuators A Phys.* **2019**, *293*, 242–258. [[CrossRef](#)]

5. Hoppe, M.; Ababii, N.; Postica, V.; Lupan, O.; Polonskyi, O.; Schütt, F.; Kaps, S.; Sukhodub, L.F.; Sontea, V.; Strunskus, T.; et al. (CuO-Cu₂O)/ZnO:Al Heterojunctions for Volatile Organic Compound Detection. *Sens. Actuators B Chem.* **2018**, *255*, 1362–1375. [\[CrossRef\]](#)
6. Vahl, A.; Dittmann, J.; Jetter, J.; Veziroglu, S.; Shree, S.; Ababii, N.; Lupan, O.; Aktas, O.C.; Strunskus, T.; Quandt, E.; et al. The impact of O₂/Ar ratio on morphology and functional properties in reactive sputtering of metal oxide thin films. *Nanotechnology* **2019**, *30*, 235603. [\[CrossRef\]](#)
7. Lupan, O.; Ababii, N.; Santos-Carballal, D.; Terasa, M.-I.; Magariu, N.; Zappa, D.; Comini, E.; Pauporté, T.; Siebert, L.; Faupel, F.; et al. Tailoring the Selectivity of Ultralow-Power Heterojunction Gas Sensors by Noble Metal Nanoparticle Functionalization. *Nano Energy* **2021**, *88*, 106241. [\[CrossRef\]](#)
8. Siebert, L.; Wolff, N.; Ababii, N.; Terasa, M.-I.; Lupan, O.; Vahl, A.; Duppel, V.; Qiu, H.; Tienken, M.; Mirabelli, M.; et al. Facile Fabrication of Semiconducting Oxide Nanostructures by Direct Ink Writing of Readily Available Metal Microparticles and Their Application as Low Power Acetone Gas Sensors. *Nano Energy* **2020**, *70*, 104420. [\[CrossRef\]](#)
9. Siebert, L.; Lupan, O.; Mirabelli, M.; Ababii, N.; Terasa, M.-I.; Kaps, S.; Cretu, V.; Vahl, A.; Faupel, F.; Adelung, R. 3D-Printed Chemiresistive Sensor Array on Nanowire CuO/Cu₂O/Cu Heterojunction Nets. *ACS Appl. Mater. Interfaces* **2019**, *11*, 25508–25515. [\[CrossRef\]](#)
10. Lupan, O.; Postica, V.; Wolff, N.; Polonskyi, O.; Duppel, V.; Kaidas, V.; Lazari, E.; Ababii, N.; Faupel, F.; Kienle, L.; et al. Localized Synthesis of Iron Oxide Nanowires and Fabrication of High Performance Nanosensors Based on a Single Fe₂O₃ Nanowire. *Small* **2017**, *13*, 1602868. [\[CrossRef\]](#)
11. Ponzoni, A.; Baratto, C.; Cattabiani, N.; Falasconi, M.; Galstyan, V.; Nunez-Carmona, E.; Rigoni, F.; Sberveglieri, V.; Zambotti, G.; Zappa, D. Metal Oxide Gas Sensors, a Survey of Selectivity Issues Addressed at the SENSOR Lab, Brescia (Italy). *Sensors* **2017**, *17*, 714. [\[CrossRef\]](#)
12. Prades, J.D.; Hernández-Ramírez, F.; Fischer, T.; Hoffmann, M.; Müller, R.; López, N.; Mathur, S.; Morante, J.R. Quantitative analysis of CO-humidity gas mixtures with self-heated nanowires operated in pulsed mode. *Appl. Phys. Lett.* **2010**, *97*, 243105. [\[CrossRef\]](#)
13. Zhang, D.; Yang, Z.; Yu, S.; Mi, Q.; Pan, Q. Diversiform metal oxide-based hybrid nanostructures for gas sensing with versatile prospects. *Coord. Chem. Rev.* **2020**, *413*, 213272. [\[CrossRef\]](#)
14. Beniwal, A. Sunny, Electrospun SnO₂/PPy nanocomposite for ultra-low ammonia concentration detection at room temperature. *Sens. Actuators B Chem.* **2019**, *296*, 126660. [\[CrossRef\]](#)
15. Zhang, D.; Wu, Z.; Zong, X.; Zhang, Y. Fabrication of polypyrrole/Zn₂SnO₄ nanofilm for ultra-highly sensitive ammonia sensing application. *Sens. Actuators B Chem.* **2018**, *274*, 575–586. [\[CrossRef\]](#)
16. Saaedi, A.; Shabani, P.; Yousefi, R. High performance of methanol gas sensing of ZnO/PAni nanocomposites synthesized under different magnetic field. *J. Alloys Compd.* **2019**, *802*, 335–344. [\[CrossRef\]](#)
17. Dakshayini, B.S.; Reddy, K.R.; Mishra, A.; Shetti, N.P.; Malode, S.J.; Basu, S.; Naveen, S.; Raghu, A.V. Role of conducting polymer and metal oxide-based hybrids for applications in amperometric sensors and biosensors. *Microchem. J.* **2019**, *147*, 7–24. [\[CrossRef\]](#)
18. Kaynak, A.; Zolfagharian, A. Functional Polymers in Sensors and Actuators: Fabrication and Analysis. *Polymers* **2020**, *12*, 1569. [\[CrossRef\]](#)
19. Schröder, S.; Ababii, N.; Lupan, O.; Drewes, J.; Magariu, N.; Krüger, H.; Strunskus, T.; Adelung, R.; Hansen, S.; Faupel, F. Sensing performance of CuO/Cu₂O/ZnO: Fe heterostructure coated with thermally stable ultrathin hydrophobic PV3D3 polymer layer for battery application. *Mater. Today Chem.* **2022**, *23*, 100642. [\[CrossRef\]](#)
20. Coclite, A.M.; Howden, R.M.; Borelli, D.C.; Petrucok, C.D.; Yang, R.; Yagüe, J.L.; Ugur, A.; Chen, N.; Lee, S.; Won, J.J.; et al. 25th Anniversary Article: CVD Polymers: A New Paradigm for Surface Modification and Device Fabrication. *Adv. Mater.* **2013**, *25*, 5392–5423. [\[CrossRef\]](#)
21. Gleason, K.K. Nanoscale Control by Chemically Vapour-Deposited Polymers. *Nat. Rev. Phys.* **2020**, *2*, 347–364. [\[CrossRef\]](#)
22. Lupan, O.; Santos-Carballal, D.; Ababii, N.; Magariu, N.; Hansen, S.; Vahl, A.; Zimoch, L.; Hoppe, M.; Pauporté, T.; Galstyan, V.; et al. TiO₂/Cu₂O/CuO Multi-Nanolayers as Sensors for H₂ and Volatile Organic Compounds: An Experimental and Theoretical Investigation. *ACS Appl. Mater. Interfaces* **2021**, *13*, 32363–32380. [\[CrossRef\]](#) [\[PubMed\]](#)
23. Lupan, O.; Cretu, V.; Postica, V.; Polonskyi, O.; Ababii, N.; Schütt, F.; Kaidas, V.; Faupel, F.; Adelung, R. Non-planar nanoscale p-p heterojunctions formation in Zn_xCu_{1-x}O_y nanocrystals by mixed phases for enhanced sensors. *Sens. Actuators B Chem.* **2016**, *230*, 832–843. [\[CrossRef\]](#)
24. Lupan, O.; Postica, V.; Ababii, N.; Hoppe, M.; Cretu, V.; Tiginyanu, I.; Sontea, V.; Pauporté, T.; Viana, B.; Adelung, R. Influence of CuO nanostructures morphology on hydrogen gas sensing performances. *Microelectron. Eng.* **2016**, *164*, 63–70. [\[CrossRef\]](#)
25. Lupan, O.; Ababii, N.; Mishra, A.K.; Bodduluri, M.T.; Magariu, N.; Vahl, A.; Krüger, H.; Wagner, B.; Faupel, F.; Adelung, R.; et al. Heterostructure-based devices with enhanced humidity stability for H₂ gas sensing applications in breath tests and portable batteries. *Sens. Actuators A Phys.* **2021**, *329*, 112804. [\[CrossRef\]](#)
26. Lupan, O.; Postica, V.; Ababii, N.; Reimer, T.; Shree, S.; Hoppe, M.; Polonskyi, O.; Sontea, V.; Chemnitz, S.; Faupel, F.; et al. Ultra-thin TiO₂ films by atomic layer deposition and surface functionalization with Au nanodots for sensing applications. *Mater. Sci. Semicond. Process.* **2018**, *87*, 44–53. [\[CrossRef\]](#)

27. Schröder, S.; Strunskus, T.; Rehders, S.; Gleason, K.K.; Faupel, F. Tunable polytetrafluoroethylene electret films with extraordinary charge stability synthesized by initiated chemical vapor deposition for organic electronics applications. *Sci. Rep.* **2019**, *9*, 2237. [\[CrossRef\]](#)
28. Schröder, S.; Polonskyi, O.; Strunskus, T.; Faupel, F. Nanoscale gradient copolymer films via single-step deposition from the vapor phase. *Mater. Today* **2020**, *37*, 35–42. [\[CrossRef\]](#)
29. Aktas, O.C.; Schröder, S.; Veziroglu, S.; Ghorri, M.Z.; Haidar, A.; Polonskyi, O.; Strunskus, T.; Gleason, K.K.; Faupel, F. Superhydrophobic 3D Porous PTFE/TiO₂ Hybrid Structures. *Adv. Mater. Interfaces* **2019**, *6*, 1801967. [\[CrossRef\]](#)
30. Lupan, O.; Ababii, N.; Mishra, A.K.; Gronenberg, O.; Vahl, A.; Schürmann, U.; Duppel, V.; Krüger, H.; Chow, L.; Kienle, L.; et al. Single CuO/Cu₂O/Cu Microwire Covered by a Nanowire Network as a Gas Sensor for the Detection of Battery Hazards. *ACS Appl. Mater. Interfaces* **2020**, *12*, 42248–42263. [\[CrossRef\]](#)
31. Lupan, O.; Santos-Carballal, D.; Magariu, N.; Mishra, A.K.; Ababii, N.; Krüger, H.; Wolff, N.; Vahl, A.; Bodduluri, M.T.; Kohlmann, N.; et al. Al₂O₃/ZnO Heterostructure-Based Sensors for Volatile Organic Compounds in Safety Applications. *ACS Appl. Mater. Interfaces* **2022**, *14*, 29331–29344. [\[CrossRef\]](#)
32. Kutukov, P.; Rumyantseva, M.; Krivetskiy, V.; Filatova, D.; Batuk, M.; Hadermann, J.; Khmelevsky, N.; Aksenenko, A.; Gaskov, A. Influence of Mono- and Bimetallic PtO_x, PdO_x, PtPdO_x Clusters on CO Sensing by SnO₂ Based Gas Sensors. *Nanomaterials* **2018**, *8*, 917. [\[CrossRef\]](#) [\[PubMed\]](#)
33. Becke, A.D. Density-functional exchange-energy approximation with correct asymptotic behavior. *Phys. Rev. A* **1988**, *38*, 3098–3100. [\[CrossRef\]](#) [\[PubMed\]](#)
34. Lee, C.; Yang, W.; Parr, R.G. Development of the Colle-Salvetti correlation-energy formula into a functional of the electron density. *Phys. Rev. B* **1988**, *37*, 785–789. [\[CrossRef\]](#) [\[PubMed\]](#)
35. Becke, A.D. Density-functional thermochemistry. III. The role of exact exchange. *J. Chem. Phys.* **1993**, *98*, 5648–5652. [\[CrossRef\]](#)
36. Dunning, T.H. Gaussian basis sets for use in correlated molecular calculations. I. The atoms boron through neon and hydrogen. *J. Chem. Phys.* **1989**, *90*, 1007–1023. [\[CrossRef\]](#)
37. Valiev, M.; Bylaska, E.J.; Govind, N.; Kowalski, K.; Straatsma, T.P.; van Dam, H.J.J.; Wang, D.; Nieplocha, J.; Apra, E.; Windus, T.L.; et al. NWChem: A comprehensive and scalable open-source solution for large scale molecular simulations. *Comput. Phys. Commun.* **2010**, *181*, 1477. [\[CrossRef\]](#)
38. Socrates, G. Alkane Group Residues: C-H Group. In *Infrared and Raman Characteristic Group Frequencies: Tables and Charts*, 3rd ed.; John Wiley & Sons Ltd.: Chichester, UK, 2004; pp. 50–67.
39. Socrates, G. Organic Silicon Compounds. In *Infrared and Raman Characteristic Group Frequencies: Tables and Charts*, 3rd ed.; John Wiley & Sons Ltd.: Chichester, UK, 2004; pp. 241–246.
40. Lau, K.K.S.; Gleason, K.K. Initiated Chemical Vapor Deposition (iCVD) of Poly(alkyl acrylates): An Experimental Study. *Macromolecules* **2006**, *39*, 3688–3694. [\[CrossRef\]](#)
41. Schröder, S.; Hinz, A.M.; Strunskus, T.; Faupel, F. Molecular Insight into Real-Time Reaction Kinetics of Free Radical Polymerization from the Vapor Phase by In-Situ Mass Spectrometry. *J. Phys. Chem. A* **2021**, *125*, 1661–1667. [\[CrossRef\]](#)
42. Lupan, O.; Cretu, V.; Postica, V.; Ababii, N.; Polonskyi, O.; Kaidas, V.; Schütt, F.; Mishra, Y.K.; Monaico, E.; Tiginyanu, I.; et al. Enhanced ethanol vapour sensing performances of copper oxide nanocrystals with mixed phases. *Sens. Actuators B Chem.* **2016**, *224*, 434–448. [\[CrossRef\]](#)
43. Kim, S.; Koh, H.; Ren, C.; Kwon, O.; Maleski, K.; Cho, S.; Anasori, B.; Kim, C.; Choi, Y.; Kim, J.; et al. Metallic Ti₃C₂TX MXene gas sensors with ultrahigh signal-to-noise ratio. *ACS Nano* **2018**, *12*, 986–993. [\[CrossRef\]](#)
44. Malook, K.; Khan, H.; Shah, M.; Haque, I. Highly selective and sensitive response of polypyrrole-MnO₂ based composites towards ammonia gas. *Polym. Compos.* **2019**, *40*, 1676–1683. [\[CrossRef\]](#)
45. Zhu, C.; Cakmak, U.; Sheikhnajad, O.; Cheng, X.; Zhang, X.; Xu, Y.; Gao, S.; Zhao, H.; Huo, L.; Major, Z. One step synthesis of PANI/Fe₂O₃ nanocomposites and flexible film for enhanced NH₃ sensing performance at room temperature. *Nanotechnology* **2019**, *30*, 255502. [\[CrossRef\]](#) [\[PubMed\]](#)
46. Bai, S.; Zhang, K.; Sun, J.; Zhang, D.; Luo, R.; Li, D.; Liu, C. Polythiophene-WO₃ hybrid architectures for low-temperature H₂S detection. *Sens. Actuators B Chem.* **2014**, *197*, 142–148. [\[CrossRef\]](#)
47. Wu, J.; Yin, L. Platinum nanoparticle modified polyaniline-functionalized boron nitride nanotubes for amperometric glucose enzyme biosensor. *ACS Appl. Mater. Interfaces* **2011**, *3*, 4354–4362. [\[CrossRef\]](#)
48. Zhu, J.; Huo, X.; Liu, X.; Ju, H. Gold nanoparticles deposited polyaniline-TiO₂ nanotube for surface plasmon resonance enhanced photoelectrochemical biosensing. *ACS Appl. Mater. Interfaces* **2015**, *8*, 341–349. [\[CrossRef\]](#) [\[PubMed\]](#)
49. Devi, R.; Thakur, M.; Pundir, C. Construction and application of an amperometric xanthine biosensor based on zinc oxide nanoparticles-polypyrrole composite film. *Biosens. Bioelectron.* **2011**, *26*, 3420–3426. [\[CrossRef\]](#)
50. Meng, F.; Shi, W.; Sun, Y.; Zhu, X.; Wu, G.; Ruan, C.; Liu, X.; Ge, D. Nonenzymatic biosensor based on Cu₂O nanoparticles deposited on polypyrrole nanowires for improving detection range. *Biosens. Bioelectron.* **2013**, *42*, 141–147. [\[CrossRef\]](#)
51. Yang, Z.; Zhang, C.; Zhang, J.; Bai, W. Potentiometric glucose biosensor based on core-shell Fe₃O₄-enzyme-polypyrrole nanoparticles. *Biosens. Bioelectron.* **2014**, *51*, 268–273. [\[CrossRef\]](#)
52. Tang, W.; Li, L.; Zeng, X. A glucose biosensor based on the synergistic action of nanometer-sized TiO₂ and polyaniline. *Talanta* **2015**, *131*, 417–423. [\[CrossRef\]](#)

53. Lu, L.; Zhang, O.; Xu, J.; Wen, Y.; Duan, X.; Yu, H.; Wu, L.; Nie, T. A facile one-step redox route for the synthesis of graphene/poly (3,4-ethylenedioxythiophene) nanocomposite and their applications in biosensing. *Sens. Actuators B Chem.* **2013**, *181*, 567–574. [[CrossRef](#)]
54. Wang, W.; Xu, G.; Cui, X.T.; Sheng, G.; Luo, X. Enhanced catalytic and dopamine sensing properties of electrochemically reduced conducting polymer nanocomposite doped with pure graphene oxide. *Biosens. Bioelectron.* **2014**, *58*, 153–156. [[CrossRef](#)] [[PubMed](#)]

Disclaimer/Publisher’s Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.